



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11651-3G
Job Sheet 188043



Part No: RBW6205G11651-3G

Job Qty: 1 ea

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 1/28/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11651-3G REV 1B IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP/IPP Rev B 18.10.15
Now OUTSOURCE WEJAY DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
92	Purchasing	1 pcs	1/28/19	1/28/19	0.00	0.00	Purchasing		JAN 28 2019
94	Packaging	1 pcs	1/28/19	1/28/19	0.00	0.00	Packaging2		JAN 28 2019
96	QC	1 pcs	1/28/19	1/28/19	0.00	0.00	QC6		DAS 38
200	Packaging	1 pcs	1/28/19	1/28/19	0.00	0.00	Packaging3-2		28 9-89
210	QC21-SA	1 Ea	1/28/19	1/28/19	0.00	0.00	QC21		9-89

Part Op 92 - 1- Issue P/O to WEJAY P/O# 041472 2- Manufacture RBW6205G11651-3G as per DWG 3- Certificate of Descriptions: conformity is required
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11651-3GP	Guide	1 Ea (1 ea)	92-Purchasing	5148525

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
92-Purchasing	RBW6205G11651-3GP	1	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/2/19 9:52 AM dart.Lussier.Patrick

Container No: S148525



Part: RBW6205G11651-3G

Job No: 188043

Serial No/Batch: S148525

Revision: 1B

Inspector:

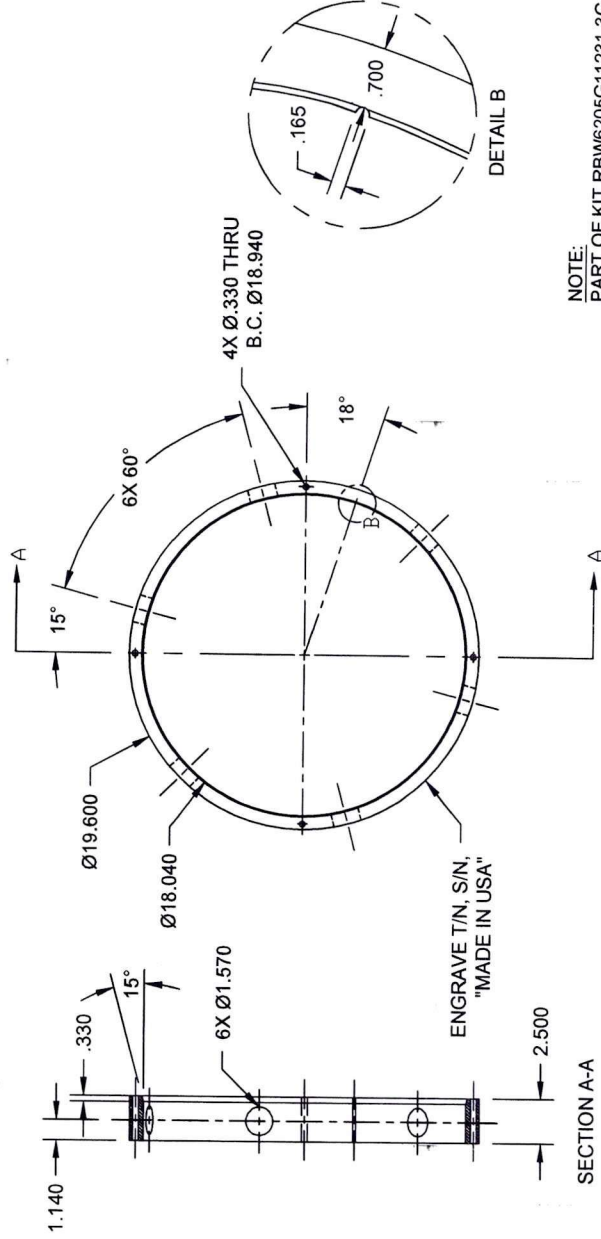
Exp Date:

Instructions:

Date: 01/28/19

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	CHD I.D. CHAMFER FROM 12° TO 15°, CORRECTED 15° & 18° ANGLES TO MEASURE 15° & 18° PER G.E.	1/31/11	RUC RW
1A	CORRECTED SECTION VIEW.	2/14/13	BM GE
1B	CORRECTED ORIENTATION OF SECTION VIEW.	4/8/14	DPD GE



NOTE:
PART OF KIT RBW6205G11231-3G

TITLE				GUIDE			
DWG NO.				RBW6205G11651-3G			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				DRAWN BY: CLOUGH			
TOLERANCES ON:				APPROVED: <i>[Signature]</i>			
FRACTIONS ± 1/32				TREAT: <i>[Signature]</i>			
ANGLES ± 5°				CLAR: ANDUIZ			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				SPEC: MIL-A-8625F, TYPE II, CLASS I			
2. DIMENSIONAL LIMITS APPLY AFTER RATING				USED ON MODEL: AGUSTA			
SCALE: 1:8				DATE: 4-30-10			
SHEET: 1 of 1				SHEET: 1 of 1			



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

PURCHASE ORDER PO041472

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041472
PO Date: 10/25/18
Due Date: 1/4/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lussier, Patrick

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185410	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
2	185547	RBW6205G11751-3GP			Guide As Per Dwg RBW6205G11751-3G Rev 2	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
3	188043	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/28/19	1 Ea	0 Ea	1 Ea	\$740.00/Ea	\$740.00
												Grand Total: \$11,100.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/2/19 9:59 AM dart.Lussier.Patrick



Packing Slip 39318A

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

TEL: 613-384-1662 FAX: 613-384-2997

www.wejay.com

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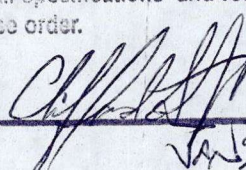
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE		YOUR ORDER NO. 041472 ✓		DATE ORDERED 11/01/18		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED 1	B.O. ☐	QUANTITY SHIPPED 1 ✓	DESCRIPTION Fabricate guide as per drawing RBW6205G11651-3G, Rev. 1B Part number: RBW6205G11651-3GP Job number: 185410			UNIT PRICE	AMOUNT
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  WMP 03 22/19						H.S.T.	
ORDER: COMPLETE ☐ PARTIAL ☐						TOTAL	

RECEIVED BY _____

1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTSNO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: Jan. 22, 2019
	P.O.# 041472
	WEJAY JOB# 39318A

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW6205G11651-3GP '19.6" Guide' Job# 185410	1	Machined complete per drawing req'ts.	RBW6205G11651-3G / rev.1B

Note: Material Test Cert. attached - ref. 'Constellium' Lot# 9422038 (Wejay TN# 34667-1).

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

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T
O

COPPER & BRASS SALES

PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110673375		4061		INCLUSION		Serial:20180629-0110673375		Pg 1of2	
CUSTOMER PURCHASE ORDER NO. & ITEM 5400390908						Constellium ORDER NO. 243783					
ALLOY 6061	CLAD	TEMPER T651	GAUGE 2.75000 in 69.85 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Dave Dunbarger - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION ASTM B209-14											
PART NUMBER ALFLR03127			B/L NUMBER 101867		DATE SHIPPED 06/29/2018						
WT. SHIPPED 7470.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.							

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4027N
ASME SB209-15

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001817996	2,490.000	1,129.444	9422038	01		
1001817997	2,490.000	1,129.444	9422038	02		
1001817998	2,490.000	1,129.444	9422038	03		

Lot: 9422038 (See test results below)

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	48.7	48.7	44.7	45.3	12.0	12.5	

Tensile - Room Temperature (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	336	336	308	312	12.0	12.5	

REF. DART PO. #041472
PART #RBW620G11651-3GP



TN34667-1
Job # 39318
Rec'd Dec 20/18

P-860-155D REVISED: 01 2018

From: TK Materials CA, Ltd.

Cust. WEJAY MACHINE PRODUCTS CO LTD

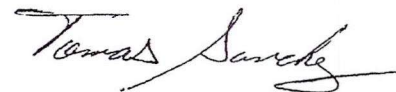
Del.: 2406440625

CstAr

CstOr 34667

Wgt.: 107 LB

Date 12/19/2018





CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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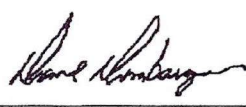
THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

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COPPER & BRASS SALES

PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110673375		4061		INCLUSION		Serial:20180629-0110673375		Pg 2of2			
CUSTOMER PURCHASE ORDER NO. & ITEM 5400390908						Constellium ORDER NO. 243783							
ALLOY 6061		CLAD		TEMPER T651		GAUGE 2.75000 in 69.85 mm		WIDTH 60.50000 in 1,537 mm		LENGTH 144.50000 in 3,670 mm			
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH						CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Dave Dunbarger - Laboratory Manager							
CUSTOMER SPECIFICATION ASTM B209-14													
PART NUMBER ALFLR03127				B/L NUMBER 101867								DATE SHIPPED 06/29/2018	
WT. SHIPPED 7470.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.									
Chemistry (Actual)													
Core		SI	FE	CU	MN	MG	CR	ZN	TI	ZR			
		0.74	0.54	0.31	0.01	1.15	0.25	0.18	0.06	0.00			
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER													
All material contained in this lot was cast and manufactured in the USA													
QUALITY TEXTS: Constellium Rolled Products Ravenswood, LLC (Constellium) certifies that all metals and materials supplied are in compliance with European Union Directives 2002/95/EC and 2011/65/EU. Constellium further certifies that a copy of these directives, which provides restrictions on the use of certain hazardous substances (RoHS) in electrical and electronic equipment, have been received and read in their entirety. Constellium understand and agrees, as a supplier that it is responsible for meeting the requirements of the RoHS and RoHS2 directives.													
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YWL9 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"													
P-860-155D REVISED: 01 2018													

From: TK Materials CA, Ltd.

Cust. WEJAY MACHINE PRODUCTS CO LTD

Del.: 2406440625

CstAr

CstOr 34667

Wgt.: 107 LB

Date 12/19/2018